LEAN SIX SIGMA - GREEN BELT

A SIMPLE PROJECT
SELECTION/EXECUTION GUIDE

KEEP

SHORT &

SIMPLE

Key Considerations for a Simple Improvement Project Selection

- 1) Ensure alignment to VoC/VoB
- Ensure alignment to the "big-picture" KPI (e.g. Customer requirements for satisfaction – as determined by CTQ)
- 3) Executive management support *obtainable*?
- 4) Technical (and practical) ease and viability
- 5) Process owner (and team members) support
- 6) Access to data to determine the "As Is" performance
 - Ideally over a period that will ensure confirmation of the problem encountered
- 7) Clarity of the improvement project deliverables (i.e. the outputs from project execution)

Process Improvement Project Execution – DMAIC

The succeeding slides show what is required for the DMAIC phases

DEFINE PHASE

Required Tasks:

- Identify problem and obtain authorisation for resolution and project resourcing from line manager
- * Form a team and agree on team *modus operandi* (team charter)
 - Create your Team/Kanban Board and agree frequency of "Daily Stand-up" meetings
- Undertake a Stakeholder analysis
- Create Project Charter (ensuring relevant statements are adequately produced)
- Create SIPOC
- Understand customer requirements and determine customer needs (CTQ may be helpful)
- Consider Business Risk and Project Risk from the Define phase and through all phases
- □Tollgate review with line manager/project sponsor at the end of phase

MEASURE PHASE

Required Tasks:

- * Gain clear understanding of the sequential activities/tasks of the process, which requires:
 - Visit to the Gemba (and it may include process-stapling)
 - ➤ Create flow chart or swim lane diagram → becomes basis for value stream map
- Understand data required and collect data create frequency tables and simple graphical presentations (eg line graph or scatter diagram)
- Establish baseline and determine "As Is"
- Determine the value of the CoPQ (e.g. unnecessary and rework costs, time taken, paper usage, staff costs etc)
- Understand process capability to meet customer requirements
- □Tollgate review with line manager/project sponsor at the end of phase

ANALYSE PHASE

Required Tasks:

- Using VSM, identify where muda (DOWNTIME) occurs
- Investigate the root cause of muda (5 Whys / Fishbone Diagram)
- Identify what is required to solve the problems noted
- Determine the "To be" state for the process and re-create flow chart or swim lane diagram accordingly

□Tollgate review with line manager/project sponsor at the end of phase

IMPROVE PHASE

Required Tasks:

- Identify options for improvement and select one using:
 - Brainstorming (eg The Six Thinking Hats) / Pugh Matrix
- Implement solutions various, which may include:
 - > 5S / Poka Yoke
- Pilot the solution (if required) and test accordingly
- Implement solution
- Collect data to verify that the solution has worked
- Validate improvement (compare new data presentations to the baseline in Measure)
- □Tollgate review with line manager/project sponsor at the end of phase

CONTROL PHASE

Required Tasks:

- Implement sustainability actions
 - Create/update *SoPs / **OTGIs
 - Create/update training material for
- ❖ Benefit Assessment compare to the CoPQ in measure to ascertain benefit
- Update project notes, including Lessons Learned notes and archive
- Close project formally
- ***CELEBRATE!**
 - □End project review with line manager/project sponsor

*SoP → Standard Operating Procedure // **OTGI → On the Ground Instructions



Send email to training@makewayglobal.com for guidance notes, if required

© MakeWay 2019 v2.0

To enable your desired results... Contact Us!

training@makewayglobal.com

To improve supporting you better, please give reviews

- ☐ Google Reviews Link: https://goo.gl/XwXwDt
- ☐ Trust Pilot Link:

https://www.trustpilot.com/review/www.makewayglobal.com

Send email to training@makewayglobal.com for guidance notes, if required